

PRODUCT DATA SHEET

909 Hot/Wet Single Gas Mass Flow CEM

Specifically configured for monitoring stack emissions on a mass rate basis

The AMETEK 909 is a single gas continuous emissions monitoring (CEM) system that measures stack effluent temperature and velocity, in addition to pollutant concentrations at stack conditions, enabling mass emission rates to be reported. With the addition of an optional zirconium oxide (ZrO₂) sensor, the 909 is also capable of monitoring oxygen (O₂).

The sample cell and all components in contact with the sample are heated above the dew points of all gases in the sample stream. This results in a more accurate calculation of gas concentrations, compared to other CEM systems that require water removal or sample dilution. No corrections for condensed and dissolved components are required. It also results in a simpler, more reliable analytical system as there is no need for sample drying. The 909 has built-in zero and span calibration and four zone temperature control (sample line, probe, sample conditioning unit, and oven).

Full function CEM

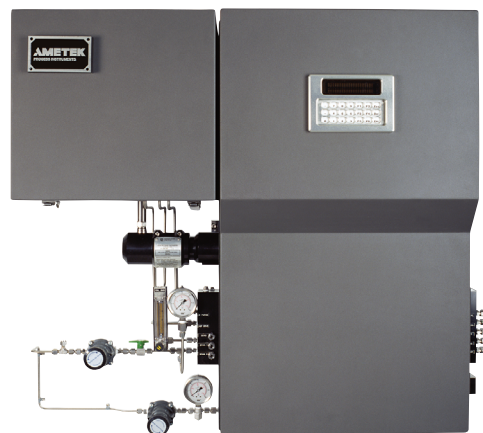
As a full function CEM, the 909 performs all necessary sample gas and calibration gas flow management, as well as probe and sample line temperature control. Simply add a sample probe and sample line to be fully operational.

Maximum reliability and durability

With a no-moving-parts design, the 909 is built for maximum reliability and durability. It is a complete system with a sample extraction and transport system designed to ensure sample integrity.

High resolution ultraviolet (UV) technology

With a dual beam, dual wavelength configuration, a resolution of better than 0.02nm is provided by high-intensity line source lamps, enabling unparalleled linearity over a wide dynamic range, and leading to very accurate measurements. The dual beam configuration, combined with the reference measurement, ensures low noise performance with minimal baseline and span drift.



KEY BENEFITS

- High reliability and reduced maintenance (no moving parts)
- Sample and mass flow measurement in one device
- Hot/Wet analysis – no water compensation or correction factors required
- Accuracy better than 2.5 parts per million (ppm) SO₂
- No water (H₂O) or carbon dioxide (CO₂) interference
- Automated zero and span gas calibration
- Incorporates flow measurements for emission rate calculations



APPLICATIONS

- Sulfur recovery incinerators
- Sulfuric acid plants



KEY MARKETS

- Gas processing sulfur recovery

PERFORMANCE SPECIFICATIONS

Methodology	Dual beam, high resolution, nondispersive UV		
Measurement and scale chart	Species measurable	Minimum full scale	Maximum full scale
	SO ₂	250 ppm	100%
	NO	300ppm	100%
	NO ₂	300ppm	100%
	H ₂ S	125 ppm	100%
	NH ₃	125ppm	100%
	Cl ₂	500 ppm	100%
Optional O₂	Integral ZrO ₂		
Accuracy	Better than ±1% full scale of standard ranges		
Repeatability	Better than ±0.5% full scale of standard ranges		
Linearity	Better than ±1% of full scale		
Response time	Typically less than 30s to T90 (excludes sample system)		
Sample transport	Air aspiration		
Typical sample flow	3 to 5 L/min (0.1 to 0.2 CFM)		
Temperature control	Independent control of three zones (oven, sample line, probe)		
Pressure and temperature compensation	Standard		
Ambient temperature	5 to 50°C (41 to 122°F)		
Instrument air	Minimum 413.6 KPa (60 psig), 120 L/min (4.24 CFM), instrument quality air		
Power	120 VAC ±10%, 47 to 63 Hz or 240 VAC ±10%, 47 to 63 Hz, 600 W for analyzer only		
Communications	Analog: (4) 4-20mA self powered		
	Digital: One RS232 port for service diagnostics. One RS422 with Modbus protocol		
	Relays: Three independent sets of SPDT relays alarm conditions		
Physical dimensions (W x H x D)	1117.6 x 1553.6 x 306 mm (44 x 61.17 x 12 in.)		
Weight	Estimated minimum 160 kg (350 lbs.)		
Approvals and certifications	NEC/CEC Class I, Division 2, Groups C & D ATEX II 2 G Ex db eb pxb IIB T3 Gb IECEx Ex db eb pxb IIB T3 Gb GOST: ExpydIIBT3 Complies with all relevant European Directives		

SALES, SERVICE & MANUFACTURING

USA - Pennsylvania

150 Freeport Road
Pittsburgh PA 15238
Tel: +1 412 828 9040
Fax: +1 412 826 0399

USA - Delaware

455 Corporate Blvd.
Newark DE 19702
Tel: +1 302 456 4400
Fax: +1 302 456 4444

Canada - Alberta

2876 Sunridge Way NE
Calgary AB T1Y 7H9
Tel: +1 403 235 8400
Fax: +1 403 248 3550

WORLDWIDE SALES AND SERVICE LOCATIONS

USA

Tel: +1 713 466 4900
Fax: +1 713 849 1924

Brazil

Tel: +55 19 2107 4100

Germany

Tel: +49 2159 9136 0
Fax: +49 2159 9136 39

India

Tel: +91 80 6782 3200
Fax: +91 80 6780 3232

Singapore

Tel: +65 6484 2388
Fax: +65 6481 6588

China

Beijing
Tel: +86 10 8526 2111
Fax: +86 10 8526 2141
Chengdu
Tel: +86 28 8675 8111
Fax: +86 28 8675 8141
Shanghai
Tel: +86 21 5868 5111
Fax: +86 21 5866 0969



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